

10085511-022802

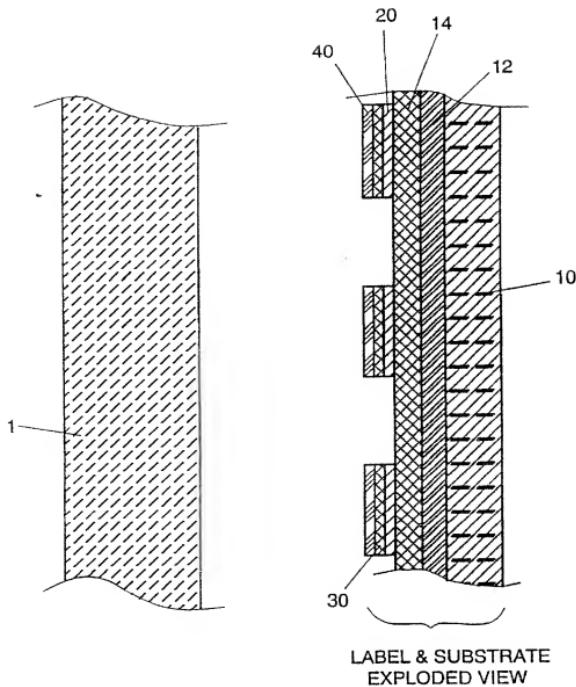


FIG. 1

FLAME TREATMENT AND TEMPERATURE STABILIZATION

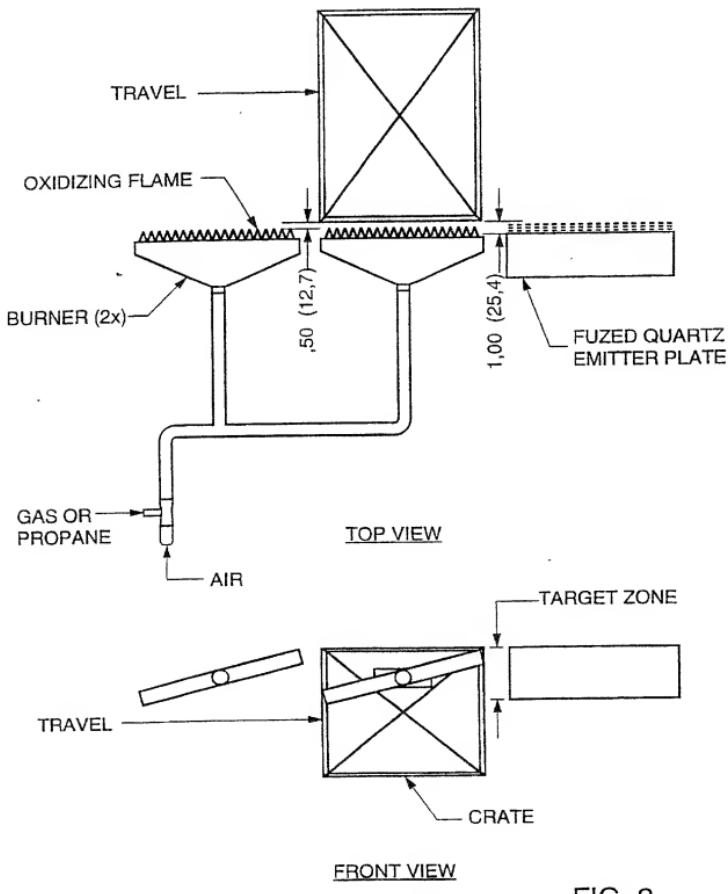


FIG. 2

LABEL INK TRANSFER

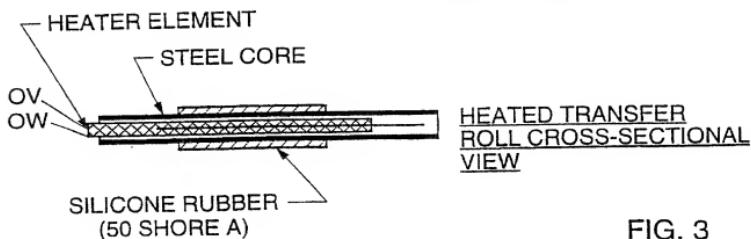
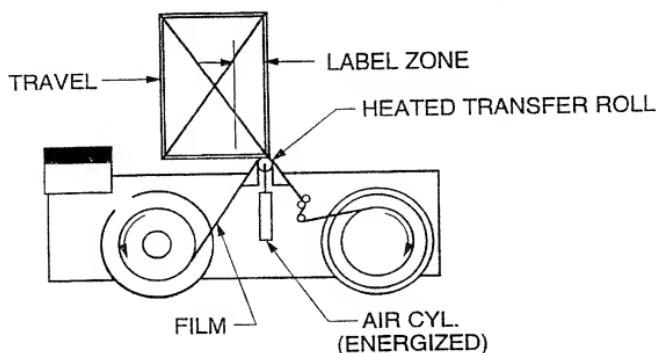
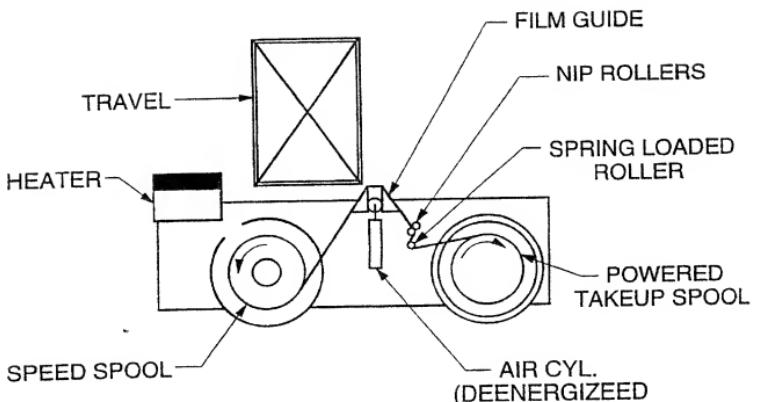
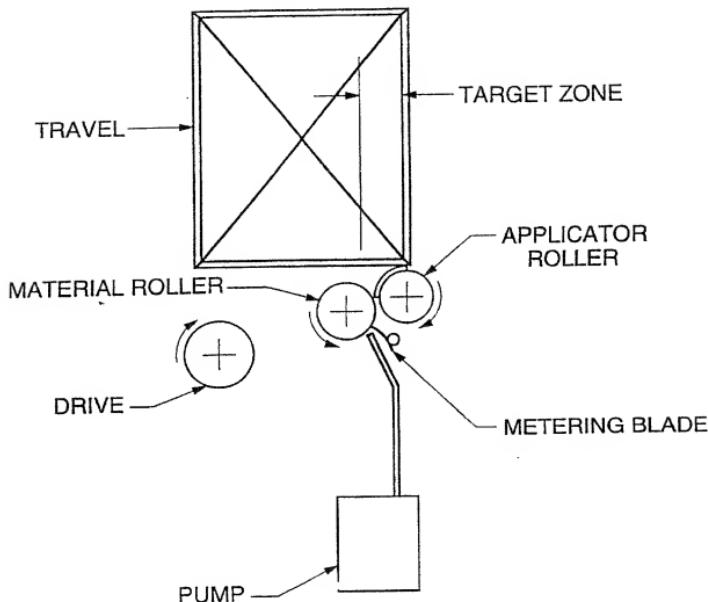


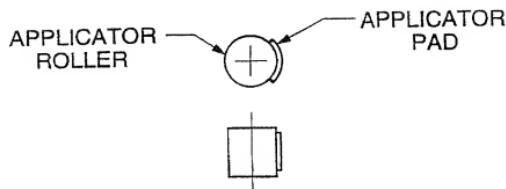
FIG. 3

10085574-00200

COATING APPLICATION



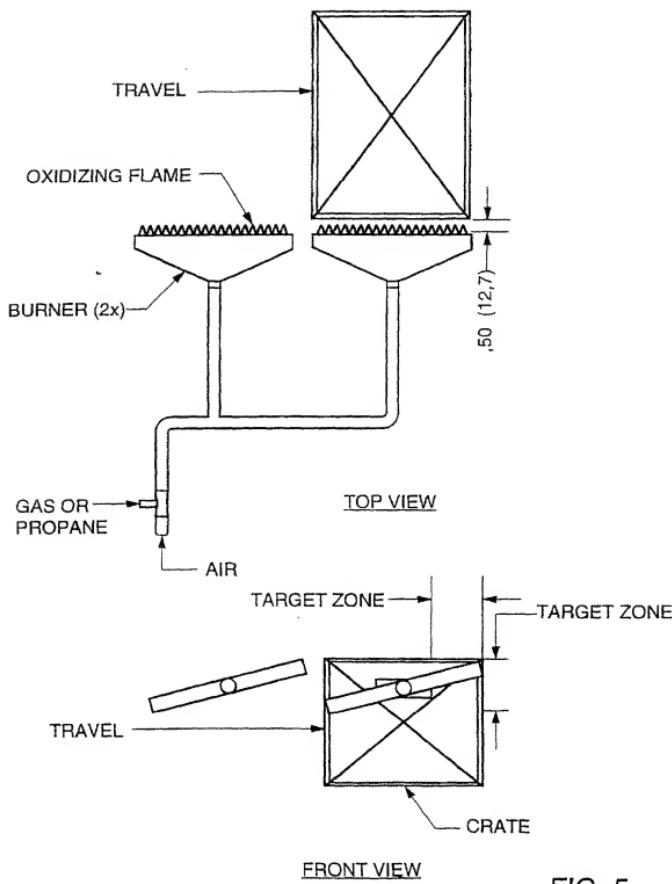
TOP VIEW



APPLICATOR DETAIL

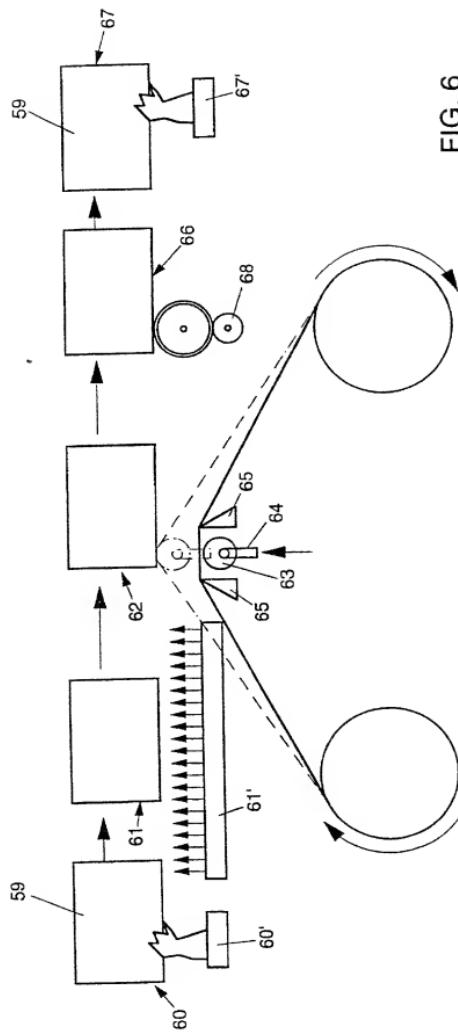
FIG. 4

POST FLAME TREATMENT



**FIG. 5**

FIG. 6



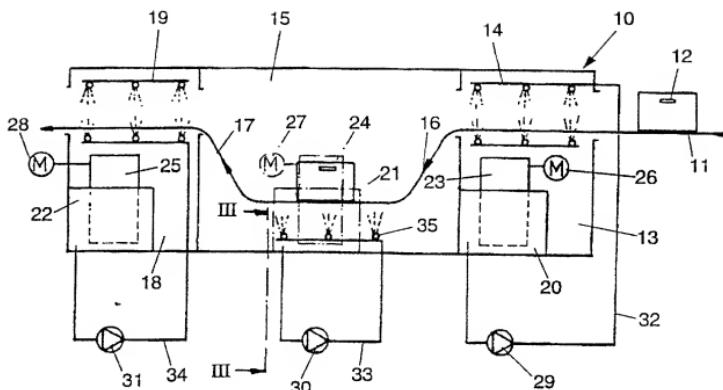


FIG. 7

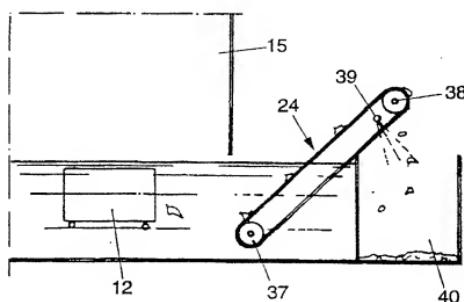


FIG. 8